

Claims

5 1. An actinic radiation curable composition comprising:

- (A) at least one actinic radiation curable, cationically polymerisable compound;
- (B) at least one cationic photoinitiator for component  
10 (A); and
- (C) at least one stabiliser which is a complex of a Lewis acid and a Lewis base, provided that the Lewis acid is not a fluorine-containing boron compound;  
component (C) being present in the composition in an  
15 amount of from 0.001 to 0.3 wt% and the relative amounts of Component (B) and Component (C) being such that the composition is stabilised relative to the corresponding composition in which Component (C) is not present.

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2. A composition as claimed in claim 1, in which the Lewis acid of component (C) is selected from  $BX_3$ ,  $AlX_3$ ,  $FeX_3$ ,  $FeX_2$ ,  $ZnX_2$ ,  $TiX_3$  or  $TiX_4$  where each X independently represents a C(1-6)alkyl or C(1-6)alkoxy group or a  
25 hydrogen, chlorine, bromine, iodine or fluorine atom, provided that if the Lewis acid is  $BX_3$ , no X is a fluorine atom.

3. A composition as claimed in claim 2, in which the  
30 Lewis acid of component (C) is  $BH_3$  or  $BCl_3$ .

4. A composition as claimed in any one of claims 1 to 3, in which the Lewis base of component (C) is ammonia, phosphine, an amine or a phosphine.

5. A composition as claimed in claim 4, in which the Lewis base of component (C) is ammonia, phosphine or an amine or a phosphine of the general formula

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- in which Z is nitrogen or phosphorus, and each  $R_8$  independently represents a hydrogen atom (provided that
- 10 not more than two  $R_8$  groups represent hydrogen); an alkyl group having from 1 to 20, preferably from 1 to 8 carbon atoms, optionally substituted by one or more phenyl groups (in which the phenyl group may be optionally substituted by one or more C(1-12)alkyl groups and/or halogen atoms)
- 15 or C(5-7)cycloalkyl groups; a phenyl group optionally substituted by one or more C(1-12)alkyl groups and/or halogen atoms; or a C(5-7)cycloalkyl group; or two  $R_8$ 's together represent an alkylene group having from 4 to 6 carbon atoms one or more of which may be replaced by an
- 20 oxygen or a sulphur atom; and in which each alkyl, cycloalkyl or phenyl group present in the compound of the formula IV may be optionally substituted by one or more, preferably one or two, groups  $-Z(R_8)_2$ .
- 25 6. A composition as claimed in claim 5, in which each  $R_8$  independently represents a C(1-12)alkyl group or a phenyl group.

7. A composition as claimed in claim 1, in which
- 30 component (C) is selected from the group consisting of borane ammoniac complex; borane triethylamine complex; borane tributylphosphine complex; borane trimethylamine complex; borane triphenylphosphine complex; borane tributylamine complex; borane N,N-diethylamine complex;

borane N,N-diisopropyl ethylamine complex; borane dimethylamine complex; borane N-ethyl-N-isopropyl aniline complex; borane 4-methyl-morpholine complex; borane 4-ethylmorpholine complex; bis-(triethylborane) 1,6-  
5 diaminohexane complex; trichloroborane N,N-dimethyloctylamine complex; trichloroborane N,N-dimethyloctylamine complex; trichloroborane triethylamine complex; trichloroborane pyridine complex; trichloroborane benzylamine complex; irontrichloride triethylamine  
10 complex; irontrichloride pyridine complex; and irontrichloride N,N-dimethyloctylamine.

8. A composition as claimed in claim 7, in which component (C) is boron trimethylamine complex; boron tributylphosphine complex; boron ammoniac complex; bis-(triethylborane) 1,6-diaminohexane complex; trichloroborane triethylamine complex; trichloroborane pyridine complex; trichloroborane benzylamine complex; irontrichloride triethylamine complex; irontrichloride  
15 pyridine complex; or irontrichloride N,N-dimethyloctylamine.  
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9. A composition as claimed in any one of claims 1 to 8, in which component (A) includes an epoxy compound.

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10. A composition as claimed in claim 9, in which component (A) includes a cycloaliphatic diepoxide.

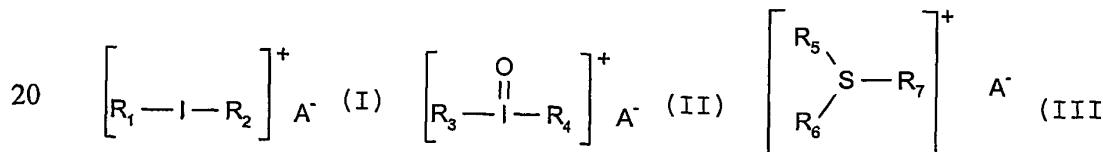
11. A composition as claimed in claim 10, in which the monomer purity of the cycloaliphatic diepoxide is 90% or  
30 higher.

12. A composition as claimed in either claim 10 or claim 11, in which component (A) includes one or more

- cycloaliphatic diepoxides selected from bis(4-hydroxycyclohexyl)methane diglycidyl ether, 2,2-bis(4-hydroxycyclohexyl)propane diglycidyl ether, 3,4-epoxycyclohexylmethyl-3,4-epoxycyclohexanecarboxylate,
- 5 3,4-epoxy-6-methyl-cyclohexylmethyl-3,4-epoxy-6-methylcyclohexanecarboxylate, di-(3,4-epoxycyclohexylmethyl)hexanedioate, di-(3,4-epoxy-6-methylcyclohexylmethyl)hexanedioate, ethylenebis(3,4-epoxycyclohexanecarboxylate), ethanediol di-(3,4-
- 10 epoxycyclohexylmethyl) ether and 2-(3,4-epoxycyclohexyl-5,5,3-dioxane.

13. A composition as claimed in any one of claims 1 to 12, in which component (B) is an onium salt with an anion 15 of weak nucleophilicity.

14. A composition as claimed in claim 13, in which component (B) comprises an onium salt of general formula (I), (II) or (III):



in which each of  $R_1$ ,  $R_2$ ,  $R_3$ ,  $R_4$ ,  $R_5$ ,  $R_6$ , and  $R_7$ , independently of one another are  $C_6-C_{18}$ aryl which is unsubstituted or substituted by appropriate radicals, and  $A^-$  is  $CF_3SO_3^-$  or an anion of the formula  $[LQ_m]^-$ , where  
25 L is boron, phosphorus, arsenic or antimony,  
Q is a halogen atom, or some of the radicals Q in an anion  $LQ_m^-$  may also be hydroxyl groups, and

m is an integer corresponding to the valency of L  
enlarged by 1.

15. A composition as claimed in claim 14, in which  
5 component (B) is a compound of the formula (III) in which  
R5, R6 and R7 are phenyl and/or biphenyl.

16. A composition as claimed in any one of claims 1 to  
15, which comprises a mixture of one or more cationically  
10 polymerisable compounds as component (A).

17. A composition as claimed in any one of claims 1 to  
16, which also comprises one or more free radically  
curable substances together with a free radical initiator.

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18. A composition as claimed in claim 17, which comprises  
at least one monomeric or oligomeric acrylate or  
methacrylate.

20 19. A composition as claimed in any one of claims 1 to  
18, which also contains a polytetrahydrofuran diol or  
polyol having a molecular weight of about 250 to about  
4000, or a siloxane/polyethylene oxide copolymer.

25 20. A composition as claimed in claim 1, which comprises:

a) from 40 to 80% by weight of at least one liquid epoxy  
resin having an epoxy functionality of equal to or greater  
than 2,

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b) from 0.1 to 10% by weight of at least one cationic  
photoinitiator for component a),

- c) from 5 to 40% by weight of at least one liquid diacrylate,
- 5 d) from 0 to 15% by weight of at least one liquid poly(meth-)acrylate having a (meth-)acrylate functionality of greater than 2,
- e) from 0.1 to 10% by weight of at least one radical
- 10 photoinitiator for component c) and, where appropriate, d),
- f) from 5 to 40% by weight of at least one OH-terminated polyether, polyester or polyurethane, and
- 15 g) at least one stabiliser which is a complex of a Lewis acid and a Lewis base, the Lewis acid being other than a fluorine-containing boron compound; component (g) being present in the composition in an amount of from 0.001 to
- 20 0.3wt%, and the relative amounts of Component (b) and Component (g) being such that the composition is stabilised relative to the corresponding composition in which Component (g) is not present.
- 25 21. A process for producing a cured product, which comprises treating a composition according to any one of claims 1 to 20 with actinic radiation.
22. The use of a complex of a Lewis acid and a Lewis base
- 30 other than one in which the Lewis acid is a fluorine-containing boron compound, as a stabiliser for a composition containing at least one radiation curable, cationically polymerisable compound and at least one cationic photoinitiator for said compound.

23. The use of a complex of a compound of the general formula  $BX_3$ , in which each X independently represents a C(1-6)alkyl group or a hydrogen, chlorine, bromine or 5 iodine atom with ammonia, phosphine, an amine or a phosphine, as a stabiliser for a composition containing at least one radiation curable, cationically polymerisable compound and at least one cationic photoinitiator for said compound.

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24. A process for the stabilization of a composition containing

(A) at least one actinic radiation curable, cationically 15 polymerisable compound; and

(B) at least one cationic photoinitiator for component

(A);

20 which comprises admixing with said components (A) and (B), a complex of a Lewis acid other than a fluorine-containing boron compound and a Lewis base in an amount such that the composition is stabilised in relation to the corresponding composition not containing said complex.

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